



SCREW MAKER

One die two blow heading machine. widely used to produce standard and non-standard screw. the machine is easy to operate and stable in performance



- Professional
- Good quality
- Energy conservation

20 YEARS

20 years of professional export

PRODUCT DISPLAY



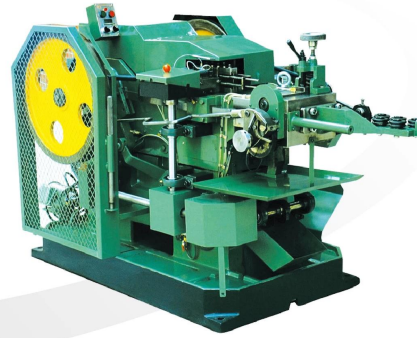


Heading Machine 打头机

Heading Machine



Rivet Heading Machine



Specification 参数

| Specification | RSH-5 | RSH-10 | RSH-15 | RSH-20 | RSH-20B | RSH-24 | RSH-24B | RSH-25 |
|----------------------|--------------|---------------|----------------|----------------|----------------|----------------|----------------|----------------|
| Max.blank Dia. | 3mm | 4mm | 5mm | 6mm | 6mm | 8mm | 8mm | 10mm |
| Max.blank length | 32mm | 40mm | 50mm | 80mm | 100mm | 100mm | 120mm | 150mm |
| Main slide Stroke | 48mm | 62mm | 81mm | 124mm | 136mm | 140mm | 170mm | 220mm |
| Output(pcs/min) | 135-160 | 160-180 | 140-160 | 100 | 80 | 80 | 80 | 60 |
| Main Die Dia. | 20mm | 30mm | 34.5mm | 45mm | 45mm | 48mm | 48mm | 55mm |
| Cut off die Dia. | 13.5 mm | 15mm | 19mm | 25mm | 25mm | 25mm | 25mm | 28mm |
| Punch die (1st) | 18 mm | 25 mm | 31mm | 36mm | 36mm | 38mm | 38mm | 38mm |
| Punch die (2nd) | 18 mm | 25mm | 31mm | 36mm | 36mm | 38mm | 38mm | 38mm |
| Main motor power | 1.5kw | 2.2kw | 3kw | 4kw | 4kw | 5.5kw | 5.5kw | 7.5kw |
| Dimensions LxWxH(mm) | 1140x810x900 | 1680x940x1050 | 2100x1100x1200 | 2800x1150x1270 | 3050x1150x1270 | 3800x1600x1500 | 3270x1200x1340 | 4450x1740x1510 |

All specifications are subject to changes without prior notice

Specification 参数

| Specification | RSH-5A | RSH-15A | RSH-20A |
|----------------------|--------------|---------------|----------------|
| Max.blank Dia. | 3mm | 5mm | 6mm |
| Max.blank length | 22mm | 70mm | 70mm |
| Main slide Stroke | 38mm | 102mm | 136mm |
| Output(pcs/min) | 100-120 | 70-100 | 60-75 |
| Main Die Dia. | 20mm | 34.5mm | 45mm |
| Cut off die Dia. | 13.5 mm | 19mm | 25mm |
| Punch die (1st) | 18 mm | 31mm | 36mm |
| Punch die (2nd) | 18 mm | 31mm | 36mm |
| Main motor power | 1.1kw | 3kw | 4kw |
| Dimensions LxWxH(mm) | 1645x780x850 | 2400x950x1150 | 3020x1050x1215 |

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PRODUCTION AREA

Provide You With A Variety Of Products Meet
The Different Needs Of Customers



Screw With Washer



Multi-stage
Special Shaped Screw



Flange Head Screw



Ordinary Screw



Miniature Screw



Semi-hollow Rivet

设备介绍 Mechanical Introduction

- ◆ 该机械是一模二冲冷镦机，它是专业生产各类普通螺丝产品，此类机器具有速度快、精度高、通用广泛、成本低、效率高等优势。
- ◆ This machine is a 1- die 2- blow cold heading machine, which is specialized in producing all kinds of ordinary screw products. This machine has the advantages of high speed, accurate precision, wide versatility, low cost and high efficiency.



设备参数 Mechanical Parameters

| 机型 Model | 最大可制外径 Max. Blank Diameter /mm | 最大可制长度 Max. Blank Length /mm | 最大切料长度 Max. Cut-off Length /mm | 滑台行程 Stroke /mm | 每分钟产量 Capacity /pcs/min | 主模尺寸 Main Die Diameter /mm | 初冲尺寸 The Initial Punch Die Diameter /mm | 精冲尺寸 The Precise Punch Die Diameter /mm | 剪模尺寸 Cut-off Die Diameter /mm | 剪刀尺寸 Cutter Size /mm | 主电机 Main Motor Power /kw | 体积 Volume(L*W*H) /m | 重量 Weight /kg |
|-------------|-----------------------------------|---------------------------------|-----------------------------------|--------------------|----------------------------|-------------------------------|--|--|----------------------------------|-------------------------|-----------------------------|------------------------|------------------|
| RSH3-20 | 3 | 20 | 30 | 37 | 150-200 | Φ20×35 | Φ18×50 | Φ18×50 | Φ13×25 | 6×25×42 | 1.5HP/1.1KW | 1.40×0.75×0.90 | 650 |
| RSH4-40 | 4 | 40 | 48 | 68 | 150-180 | Φ30×60 | Φ25×65 | Φ25×65 | Φ15×30 | 10×32×72 | 4.0HP/3.0KW | 1.80×0.85×1.15 | 1200 |
| RSH4-30G | 4 | 30 | 48 | 68 | 180-200 | Φ30×50 | Φ25×65 | Φ25×65 | Φ15×30 | 10×32×72 | 4.0HP/3.0KW | 1.80×0.85×1.15 | 1300 |
| RSH5-30G | 5 | 30 | 55 | 82 | 160-180 | Φ34.5×56 | Φ35×75 | Φ31×75 | Φ19×35 | 10×35×72 | 4.0HP/3.0KW | 1.80×1.00×1.25 | 2000 |
| RSH5-50G | 5 | 50 | 75 | 92 | 160-180 | Φ34.5×68 | Φ35×75 | Φ31×75 | Φ19×35 | 10×35×72 | 4.0HP/3.0KW | 1.80×1.00×1.25 | 2100 |
| RSH5-60 | 5 | 60 | 80 | 92 | 120-140 | Φ34.5×80 | Φ31×75 | Φ31×75 | Φ19×35 | 10×35×72 | 4.0HP/3.0KW | 2.30×1.08×1.25 | 1800 |
| RSH5-80 | 5 | 80 | 95 | 110 | 90-110 | Φ34.5×100 | Φ31×75 | Φ31×75 | Φ19×35 | 10×35×72 | 4.0HP/3.0KW | 2.40×1.15×1.25 | 1850 |
| RSH5-100 | 5 | 100 | 120 | 130 | 80-100 | Φ35×120 | Φ30×80 | Φ30×80 | Φ20×35 | 10×35×72 | 4.0HP/3.0KW | 2.50×1.15×1.35 | 2200 |
| RSH5-150 | 5 | 150 | 168 | 190 | 60-80 | Φ40×180 | Φ35×100 | Φ35×100 | Φ20×35 | 10×35×72 | 4.0HP/3.0KW | 2.60×1.15×1.35 | 3000 |
| RSH6-70 | 6 | 70 | 110 | 90 | 90-100 | Φ50×120 | Φ35×120 | Φ35×120 | Φ24×40 | 12×35×77 | 7.5HP/5.5KW | 2.50×1.40×1.60 | 3300 |
| RSH6-90 | 6 | 90 | 110 | 120 | 80-90 | Φ50×120 | Φ35×120 | Φ35×120 | Φ24×40 | 12×35×77 | 7.5HP/5.5KW | 2.70×1.40×1.60 | 3300 |
| RSH6-120 | 6 | 120 | 140 | 150 | 70-80 | Φ50×150 | Φ35×120 | Φ35×120 | Φ24×40 | 12×35×77 | 7.5HP/5.5KW | 2.80×1.40×1.60 | 3600 |
| RSH6-150 | 6 | 150 | 170 | 190 | 60-70 | Φ50×180 | Φ35×160 | Φ35×160 | Φ24×55 | 12×35×77 | 7.5HP/5.5KW | 3.00×1.40×1.60 | 4200 |
| RSH6-170 | 6 | 170 | 190 | 230 | 50-60 | Φ50×220 | Φ35×120 | Φ35×130 | Φ24×55 | 12×35×77 | 7.5HP/5.5KW | 3.20×1.40×1.60 | 4200 |
| RSH6-200 | 6 | 200 | 220 | 240 | 40-50 | Φ50×240 | Φ35×120 | Φ35×130 | Φ24×60 | 12×35×77 | 7.5HP/5.5KW | 3.65×1.40×1.45 | 4900 |
| RSH6-250 | 6 | 250 | 270 | 310 | 30-45 | Φ50×285 | Φ35×140 | Φ35×130 | Φ24×60 | 12×35×77 | 7.5HP/5.5KW | 3.70×1.50×1.70 | 5400 |

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WORKSHOP

