

Product Description:

Auto Multi-station Cold forging former is a specialized machine tool with high efficiency and automation among forging machinery. Cold forging formers are used as an important means for producing different kinds of bolts, screws, rivets and nuts in the field of fastener industry. The formers are also widely used in different national economic territories for producing fasteners and abnormal non-standard parts such as aviation, steamer, machinery, rail traffic, vehicle, motorcycle, bicycle, sewing machine, construction, furniture, light industry and daily necessities, etc.

MODEL	RBF-84S	RBF-104S	RBF-104L	RBF-134L	RBF-134L	RBF-134LL	RBF-164S	RBF-204L	RBF-254S
FORGING STATION(NO)	4	4	4	4	4	4	4	4	4
FORGING FORCE(KGS)	60	80	80	120	120	120	210	350	430
CUT-OFF DIA.(mm)	Ø10	Ø12	Ø12	Ø15	Ø15	Ø15	Ø18	Ø23	Ø28
CUT-OFF LENGTH (mm)	115	135	185	190	265	285	195	240	253
OUTPUT RATE (pcs/min)	120-180	90-140	80-130	75-110	50-80	50-80	70-100	55-80	40-70
P.K.O STROKE(mm)	18	20	30	40	40	40	40	46	40
K.O.STROKE (mm)	92	118	160	175	225	280	178	220	205
MAIN RAM STROKE (mm)	160	190	262	270	380	380	260	346	330
MAIN MOTOR POWER(kw)	22	30	30	37	37	37	55	75	90
OVERALL DEMS.OF CUT OFF DIE	Ø50x50L	Ø45x59L	Ø45x59L	Ø63x69L	Ø63x69L	Ø63x69L	Ø60x90L	Ø75x120L	Ø80x130L
OVERALL DEMS.OF PUNCH DIE	Ø45x125L	Ø53x115L	Ø53x115L	Ø60x130L	Ø60x229L	Ø60x229L	Ø75x185L	Ø90x215L	Ø120x270L
OVERALL DEMS.OF MAIN DIE	Ø60x130L	Ø75x135L	Ø75x185L	Ø86x190L	Ø86x305L	Ø86x305L	Ø100x190L	Ø125x240L	Ø140x250L
DIE PITCH(mm)	70	90	94	110	110	110	120	140	160
APPROX.WEIGHT(T)	14	18	21	28	33	38	45	62	105
APPLICABIE BOLT DIA(mm)	5-8	6-10	6-10	8-12.7	8-12.7	8-12.7	10-16	12-20	14-25.4
SHANK LENGTH OF BLANK (mm)	15-90	15-110	20-152	20-160	40-220	75-262	20-160	25-200	35-200.35-180

Workshop View:

