

Product Description:

Auto Multi-station Cold forging former is a specialized machine tool with high efficiency and automation among forging machinery. Cold forging formers are used as an important means for producing different kinds of bolts, screws, rivets and nuts in the field of fastener industry. The formers are also widely used in different national economic territories for producing fasteners and abnormal non-standard parts such as aviation, steamer, machinery, rail traffic, vehicle, motorcycle, bicycle, sewing machine, construction, furniture, light industry and daily necessities, etc.

MODEL	DBP-106S	DBP-136S	DBP-166S	DBP-206S
FORGING STATION(NO)	6	6	6	6
FORGING FORCE(KGS)	110	140	230	390
CUT-OFF DIA.(mm)	Ø16	Ø18	Ø23	Ø30
CUT-OFF LENGTH (mm)	135	190	190	240
OUTPUT RATE (pcs/min)	80-120	60-90	55-90	40-70
P.K.O STROKE(mm)	35	50	45	46
K.O.STROKE (mm)	118	175	178	220
MAIN RAM STROKE (mm)	190	270	274	346
MAIN MOTOR POWER(kw)	37	45	75	90
OVERALL DIMS.OF CUT OFF DIE (mm)	Ø52x75L	Ø67x69L	Ø74x105L	Ø85x120L
OVERALL DIMS.OF PUNCH DIE (mm)	Ø53x115L	Ø60x130L	Ø75x185L	Ø90x215L
OVERALL DIMS.OF MAIN DIE (mm)	Ø75x135L	Ø86x190L	Ø108x200L	Ø125x240L
DIE PITCH(mm)	90	110	129	140
APPROX.WEIGHT(T)	24	35	56	80
APPLICABLE BOLT DIA(mm)	6-10	8-12.7	10-16	12-20
SHANK LENGTH OF BLANK (mm)	15-110	20-160	20-160	25-200

Workshop:



Oversea Exhibition:

