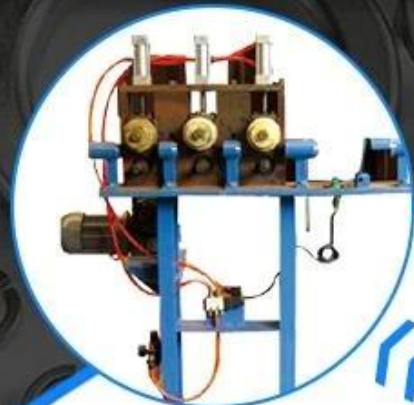




# SPRING WASHER MACHINE

Fast speed and high stability. High carbon steel with tensile strength of 1500–1700 can be used as material of spring washer.



Coil collection



Belt wire drawing machine



Cutting machine



Coil machine

- Professional
- Good quality
- Energy conservation

# 20 YEARS

20 years of professional export





Belt Wire Drawing Machine



Die for Belt Wire Drawing



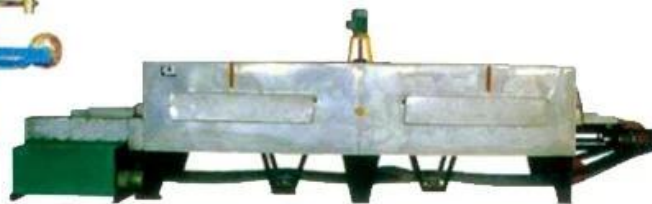
Coil machine



Coil Collection Machine

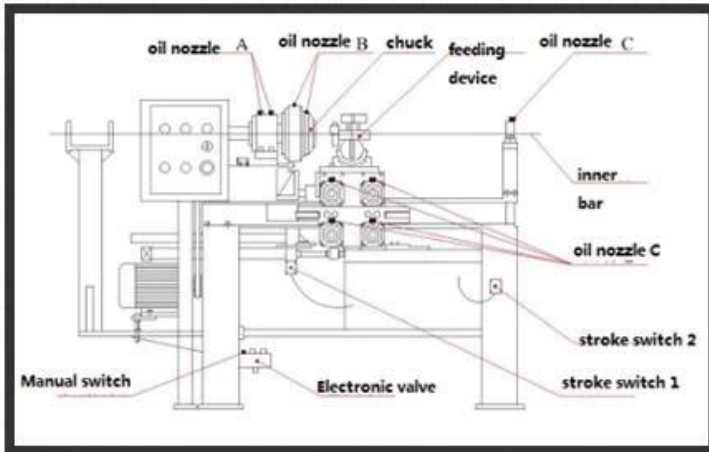


Cutting Machine



Washer Tempering Furnace

# MACHINE MAINTENANCE



## Coil machine daily maintenance:

- 1) Jaw chuck washes it once a month, add high temperature yellow oil (300°C) . Yellow oil see the photo
- 2) Jaw chuck need to add high temperature yellow oil (300°C ) every week.
- 3) every day clean the machine.



Coil machine



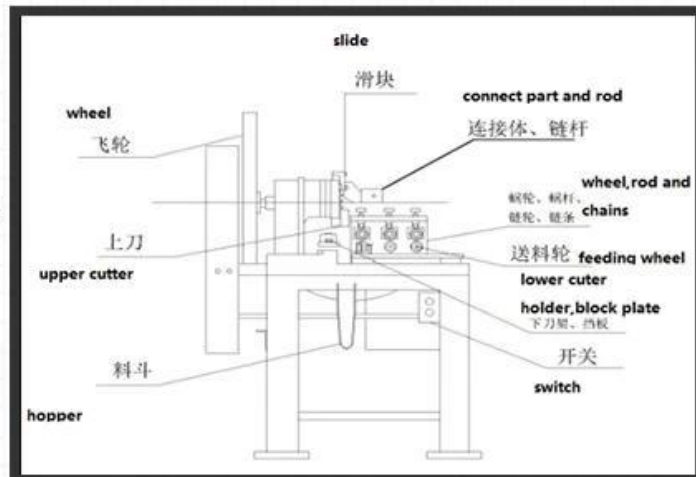
Leader wire



Yellow oil

## Cutting machine Maintenance:

1. slide, each support part, wheel, rod, chains, copper bush add oil two time per day (morning and noon.)
2. Each day clean the machine when off duty.



cutting machine



| Item   | Specification                          | Speed rpm | Dimension(L*W*H) mm | Weight/kg |
|--|--|-----------|---------------------|-----------|
| Belt Wire Drawing Machine                        | Reel dia.:550                          |           |                     |           |
|  | Reel dia.:350                          |           |                     |           |
| Coil machine                                     | 3-5mm(inner dia of final product)      | 1080      | 1380*600*950        | 400       |
|  | 6mm(inner dia of final product)        | 1080      | 1600*650*950        | 450       |
|  | 8-10mm(inner dia of final product)     | 720       | 1800*750*1350       | 750       |
|  | 12-16mm(inner dia of final product)    | 518       | 1800*750*1350       | 1000      |
|  | 18-22mm(inner dia of final product)    | 392       | 2000*1450*900       | 1200      |
|  | 24-30mm(inner dia of final product)    | 262       | 2200*1000*1500      | 1600      |
|  | Above 33mm(inner dia of final product) | 150       | 2600*1100*1780      | 2000      |
| Coil collection machine                          | Below 12mm(inner dia of final product) |           |                     |           |
|  | 12-22mm(inner dia of final product)    |           |                     |           |
| Cutting machine                                  | 3-5mm(inner dia of final product)      | 530       | 850*700*1250        | 300       |
|  | 6-8mm(inner dia of final product)      | 368       | 1200*750*1350       | 450       |
|  | 10-12mm(inner dia of final product)    | 296       | 1450*850*1500       | 600       |
|  | 14-16mm(inner dia of final product)    | 213       | 1550*950*1580       | 1000      |
|  | 18-20mm(inner dia of final product)    | 150       | 1650*1000*1600      | 1300      |
|  | 22-30mm(inner dia of final product)    | 120       | 1850*1200*1600      | 1500      |
|  | above33mm(inner dia of final product)  | 70        | 2000*1500*2800      | 3000      |
| Mould(round wire to belt wire) material Cr12Movz | 150mm                                  |           |                     |           |
|  | 200mm                                  |           |                     |           |
|  | 150mm mould sheet                      |           |                     |           |
|  | 200mm mould sheet                      |           |                     |           |

All specifications are subject to changes without prior notice



## ACCESSORIES

