La rullatrice adotta due piastre di rullatura con profilo filettato sfalsate a 1/2 distanza della vite, una piastra è fissa, la piastra mobile si trova sulla piastra fissa e fa un movimento in linea retta avanti e indietro, quando il pezzo da lavorare viene alimentato tra due piastre, piastra mobile andare avanti torcere il pezzo da lavorare, trasformare la sua deformazione plastica superficiale in filo. Per rullare la filettatura sul gambo grezzo del bullone dopo averlo ricalcato a freddo.

PRODUCT DISPLAY

Various types of thread rolling machine to meet your various needs

CY06Z

CY08Z

CY10Z

CY12Z

CY16Z

CY30Z

CY02X

CY05X

CY06XN

CY06X

CY08X

CY12X

THREAD ROLLING MACHINE PART OF THE STRUCTURE

TRANSPORTATION MATERIAL

Sloping filling-90 degree obliquity with main slider

TRANSPORTATION MATERIAL

Sloping filling-30 degree obliquity with main slider

NO HEAD SCREW

Through no head screw feeding system.the system solves problems in no head 'screw bottleneck with advanced value ir machinery.

ORBITAL BRACKET

To stabilize filling progress in order to avoid floating head and increases fine quality.

FORCIBLE OIL CARRYING

It replaces traditional acrylic oiler which damaged main slider. This precision filter system not only lowers direct cost in production but also extend life usage in recycle.

AUTO FEEDING SYSTEM

Repiced cam by auto feed system, effectively avoids the cam abrasion in the production process.