



HIGH QUALITY SPARES

Machine production is guaranteed to extend the service life of the machine and reduce the frequency of replacement



FIELD OF PRODUCTION APPLICATION



Thanks to the advantage of the cold upsetting equipment itself and the superiority of cold upsetting technique, the formers also are widely used in different national economic territories for producing fasteners and abnormal non-standard parts such as aviation steamer, machinery , rail traffic, vehicle, motorcycle, bicycle, architecture, electric appliance , electronic and communication products, etc.



Model
Forging force

Unit
Kgs

RBF-204L
380,000

RBF-254SL
450,000

Max cut-off dia	mm	23	26
Max cut off length	mm	240	255
Speed range	pcs/min	50-80	40-70
P.K.O Stroke	mm	45	35
K.O stroke	mm	220	215
Main slide stroke	mm	346	330
Main motor	kw	75	110
Cut-off die size	mm	75*120L	80*130L
Punch die size	mm	90*215L	120*270L
Main die size	mm	125*240L	140*250L
Die pitch	mm	140	160
Main weight	kgs	62,000	103,000
Normal bolt size	mm	12-20	14-25.5
Shank length of blank	mm	25-200	35-200