

Product Description:

Auto Multi-station Cold forging former is a specialized machine tool with high efficiency and automation among forging machinery. Cold forging formers are used as an important means for producing different kinds of bolts, screws, rivets and nuts in the field of fastener industry. The formers are also widely used in different national economic territories for producing fasteners and abnormal non-standard parts such as aviation, steamer, machinery, rail traffic, vehicle, motorcycle, bicycle, sewing machine, construction, furniture, light industry and daily necessities, etc.

MODEL	DBP-85S	DBP-105S	DBP-135L	DBP-165S	DBP-205S	DBP-225S	DBP-305S
FORGING STATION(NO)	5	5	5	5	5	5	5
FORGING FORCE(KGS)	80	90	130	220	350	440	550
CUT-OFF DIA.(mm)	Ø10	Ø12	Ø16	Ø23	Ø23	Ø30	Ø36
CUT-OFF LENGTH (mm)	115	135	190	190	240	253	420
OUTPUT RATE (pcs/min)	90-145	85-130	60-100	55-95	45-75	35-55	25-45
P.K.O STROKE(mm)	25	35	45	45	46	40	60
K.O.STROKE (mm)	92	118	175	178	220	205	380
MAIN RAM STROKE (mm)	160	190	270	274	346	330	580
MAIN MOTOR POWER(kw)	22	30	37	55	75	110	132
OVERALL DEMS.OF CUT OFF DIE	Ø50x50L	Ø45x59L	Ø63x69L	Ø75x100L	Ø75x120L	Ø80x130L	Ø118x150L
OVERALL DEMS.OF PUNCH DIE	Ø45x125L	Ø53x115L	Ø60x130L	Ø75x185L	Ø90x215L	Ø120x170L	Ø140x300L
OVERALL DEMS.OF MAIN DIE	Ø60x130L	Ø75x135L	Ø86x190L	Ø108x200L	Ø125x240L	Ø140x250L	Ø168x420L
DIE PITCH(mm)	80	90	110	129	140	160	180
APPROX.WEIGHT(T)	17	20	31	52	75	115	200
APPLICABLE BOLT DIA(mm)	5-8	6-10	8-12.7	10-16	12-20	14-27	24-30
SHANK LENGTH OF BLANK (mm)	15-90	15-110	20-160	20-160	25-200	35-180	100-350

Workshop View:



Customers Inspection ar our factory:



Looking forward to your inquiry!