

Product Description:

Application territory:

Auto multi-station cold former is a specialized machine tool with high efficiency and automation among forging machinery.

Because of the advantage of cold former itself and the superiority of cold upsetting technique, the formers also are widely used in different national economic territories for producing fasteners and abnormal non-standard parts such as aviation, steamer, machiner, rail traffic, vehicle, motorcycle, sewing machine, construction, furniture, light industry and daily necessities, etc.

MODEL	RBP-85S	RBP-105S	RBP-135L	RBP-165S
FORGING STATION(NO)	5	5	5	5
FORGING FORCE(KGS)	80	90	130	220
CUT-OFF DIA.(mm)	Ø10	Ø12	Ø16	Ø23
CUT-OFF LENGTH (mm)	115	135	190	190
OUTPUT RATE (pcs/min)	90-145	85-130	60-100	55-95
P.K.O STROKE(mm)	25	35	45	45
K.O.STROKE (mm)	92	118	175	178
MAIN RAM STROKE (mm)	160	190	270	274
MAIN MOTOR POWER(kw)	22	30	37	55
OVERALL DEMS.OF CUT OFF DIE	Ø50x50L	Ø45x59L	Ø63x69L	Ø75x100L
OVERALL DEMS.OF PUNCH DIE	Ø45x125L	Ø53x115L	Ø60x130L	Ø75x185L
OVERALL DEMS.OF MAIN DIE	Ø60x130L	Ø75x135L	Ø86x190L	Ø108x200L
DIE PITCH(mm)	80	90	110	129
APPROX.WEIGHT(T)	17	20	31	52
APPLICABIE BOLT DIA(mm)	5-8	6-10	8-12.7	10-16
SHANK LENGTH OF BLANK (mm)	15-90	15-110	20-160	20-160