Machine Introduction

Bi-metal Composite Contact Cold Header can make six different metals be compounded together under cold state to produce composite contacts according to the technique requirements. Its working process includes the following steps: Sending two different kinds of metal wire into the machine firstly, transmitting them into the mould after being cut off. Then by two times upsetting process, the two kinds of metal become the composite contacts. Finally, the products retreat from the mould and enter into the finished product box.

More detials about machine

Net weight:1650kgs

Rivet output:2200-11000pcs/hr Button output:2200-7000pcs/hr



Main parameter

Item	Data
Round button dia.	φ2.5-φ8.5mm
Square button size	2.5×2.5-7×7mm
Thickness of button	0.5-3.2mm
Rivet head dia	φ2.5-φ8.5mm
Thickness of rivet head	Max3.2mm
Dia. of rivet shank	φ1.2-φ4.9mm
Length of rivet shank	Max 6mm
Silver thickness	Min0.25mm
Button output	2200-7000pcs/hr
Rivet output	2200-11000pcs/hr
Power	3.6kw,380v,50hz
Compress air	Min0,2Mpa
Net weight	1650kg

Exhibition Abroad:



