

Product Discription:

Auto Multi-station Cold forging fomer is a specialized machine tool with high efficiency and automation among forging machinery. Cold forging fomers are used as an important means for producing different kinds of bolts, screws, rivets and nuts in the field of fastener industry. The formers are also widely used in different national economic territories for producing fasteners and abnormal non-standard parts such as aviation, steamer, machinery, rail traffic, vehicle, motorcycle, bicycle, sewing machine, construction, furniture, light industry and daily necessities, etc.

MODEL	63S	63L	83S	83L	83LL	103S	103L	133S
FORGING Station (NO)	3	3	3	3	3	3	3	3
FORGING FORCE (KGS)	35000	35000	60000	60000	65000	80000	90000	105000
OUTPUT Rate (pcs / min).	270	150	220	160	120	180	130	150
Cut DIA. (Mm)	8	8	10	10	10	12	12	15
Cutting Length (mm)	70	120	85	135	175	105	180	140
Motor power (kW)	11	11	15	22	22	22	22	30
P.K.O STROKE (mm)	12	20	12	15	30	15	30	20
K.O.STROKE (mm)	52	115	65	125	165	80	165	110
DIE PITCH (mm)	60	60	70	80	80	90	90	110
Overall DEMS.OF eliminated DIE	30	30	30	30	30	45	45	55
DEMS.OF total DIE PUNCH	40 * 90	40X110	45 * 100	45 * 115	45 * 115	53 * 115	53 * 115	60 * 115
DEMS.OF total DIE MAIN	50 * 85	50X123	60 * 95	60 * 135	60 * 185	75 * 108	75 * 185	85 * 135
APPLICABIE BOLT DIA (mm)	3-6	3-6	5-8	5-8	5-8	6-10	6-10	8 to 12.7
Long flowering snacks (mm).	10-50	30-100	12-60	30-110	30-150	15-75	30-150	20-105
APPROX.WEIGHT (kg)	7000	9000	10000	13000	15500	13800	19000	18000

Workshop view:



Exhibition Abroad:

