





Belt Wire Drawing Machine

Die for Belt Wire Drawing



Coil machine

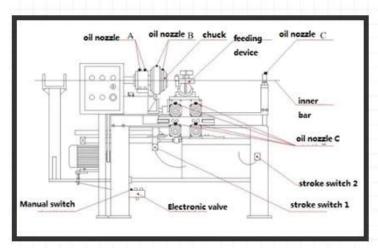
Coil Collection Machine



Cutting Machine

Washer Tempering Furnace

MACHINE MAINTENANCE



Coil machine daily maintenance:

- 1) Jaw chuck washes it once a month,add high temperature yellow oil (300°C). Yellow oil see the photo
- 2) Jaw chuck need to add high temperature yellow oil (300°C) every week.
- 3) every day clean the machine.



Coil machine



Leader wire



Yellow oil

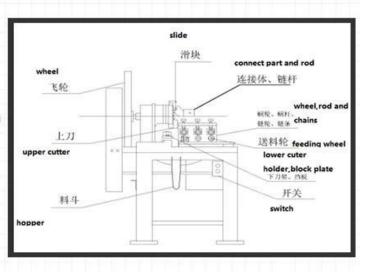
Cutting machine Maintenance:

1.slide,each support part,wheel,rod,chains,copper bush add oil two time per day(morning and noon.)

2.Each day clean the machine when off duty.



cutting machine



Item	Specification	Speed rpm	Dimension(L*W*H) mm	Weight/kg
Belt	Reel dia.:550	L		
Wire Drawing Machine	Reel dia.:350			
Coil machine	3-5mm(inner dia of final product)	1080	1380*600*950	400
	6mm(inner dia of final product)	1080	1600*650*950	450
	8-10mm(inner dia of final product)	720	1800*750*1350	750
	12-16mm(inner dia of final product)	518	1800*750*1350	1000
	18-22mm(inner dia of final product)	392	2000*1450*900	1200
	24-30mm(inner dia of final product)	262	2200*1000*1500	1600
	Above 33mm(inner dia of final product)	150	2600*1100*1780	2000
Coil collection machine	Below 12mm(inner dia of final product)			
	12-22mm(inner dia of final product)			
Cutting machine	3-5mm(inner dia of final product)	530	850*700*1250	300
	6-8mm(inner dia of final product)	368	1200*750*1350	450
	10-12mm(inner dia of final product)	296	1450*850*1500	600
	14-16mm(inner dia of final product)	213	1550*950*1580	1000
	18-20mm(inner dia of final product)	150	1650*1000*1600	1300
	22-30mm(inner dia of final product)	120	1850*1200*1600	1500
	above33mm(inner dia of final product)	70	2000*1500*2800	3000
Mould(round wire to belt wire) material Cr12Movz	150mm			
	200mm			
	150mm mould sheet			
	200mm mould sheet			

All specifications are subject to changes without prior notice













ACCESSORIES







