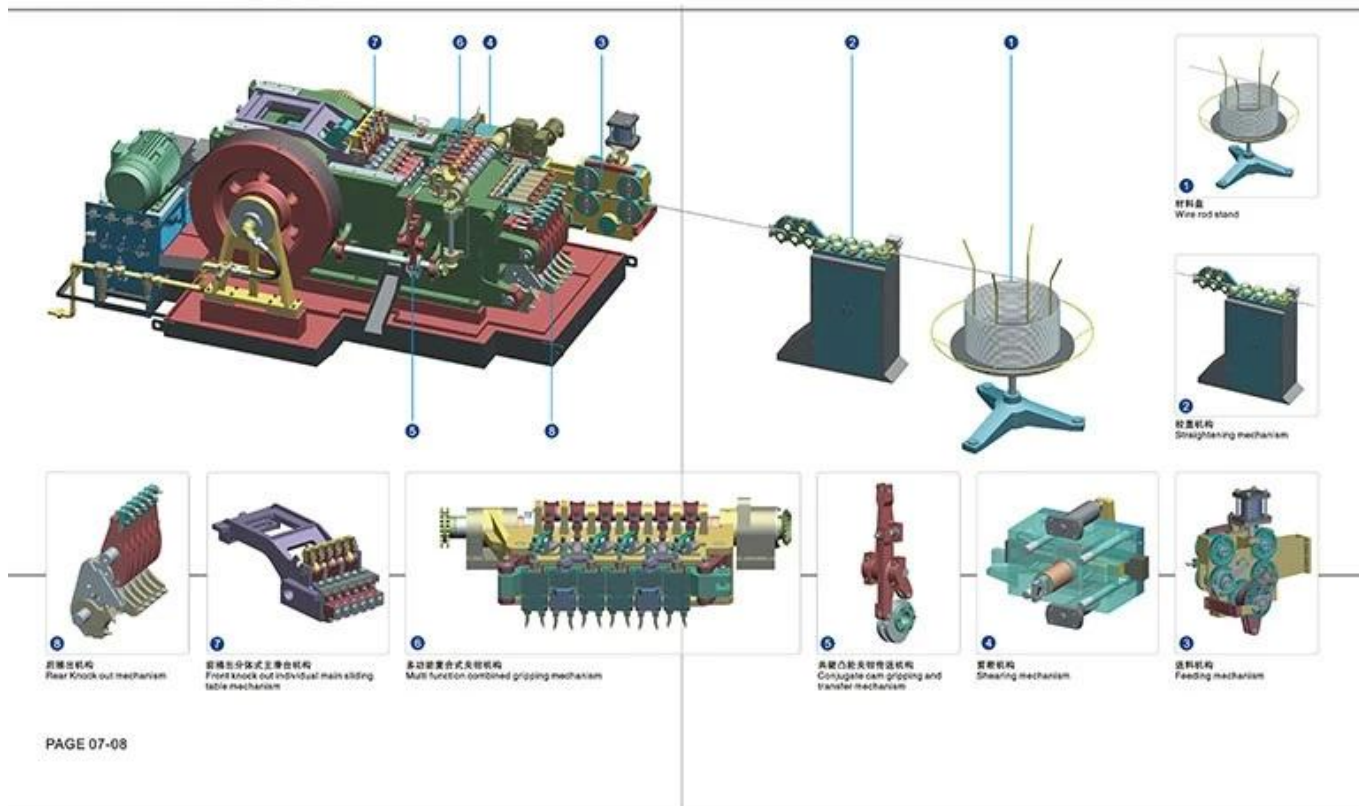


Machine Description:

MODEL	DBF-84S	DBF-104S	DBF-104L	DBF-134L	DBF-134L	DBF-134LL	DBF-164S	DBF-204L
FORGING STATION(NO)	4	4	4	4	4	4	4	4
FORGING FORCE(KGS)	60	80	80	120	120	120	210	350
CUT-OFF DIA.(mm)	Ø10	Ø12	Ø12	Ø15	Ø15	Ø15	Ø18	Ø23
CUT-OFF LENGTH (mm)	115	135	185	190	265	285	195	240
OUTPUT RATE (pcs/min)	120-180	90-140	80-130	75-110	50-80	50-80	70-100	55-80
P.K.O STROKE(mm)	18	20	30	40	40	40	40	46
K.O.STROKE (mm)	92	118	160	175	225	280	178	220
MAIN RAM STROKE (mm)	160	190	262	270	380	380	260	346
MAIN MOTOR POWER(kw)	22	30	30	37	37	37	55	75
OVERALL DEMS.OF CUT OFF DIE	Ø50x50L	Ø45x59L	Ø45x59L	Ø63x69L	Ø63x69L	Ø63x69L	Ø60x90L	Ø75x120L
OVERALL DEMS.OF PUNCH DIE	Ø45x125L	Ø53x115L	Ø53x115L	Ø60x130L	Ø60x229L	Ø60x229L	Ø75x185L	Ø90x215L
OVERALL DEMS.OF MAIN DIE	Ø60x130L	Ø75x135L	Ø75x185L	Ø86x190L	Ø86x305L	Ø86x305L	Ø100x190L	Ø125x240L
DIE PITCH(mm)	70	90	94	110	110	110	120	140
APPROX.WEIGHT(T)	14	18	21	28	33	38	45	62
APPLICABIE BOLT DIA(mm)	5-8	6-10	6-10	8-12.7	8-12.7	8-12.7	10-16	12-20
SHANK LENGTH OF BLANK (mm)	15-90	15-110	20-152	20-160	40-220	75-262	20-160	25-200

Machine Details:



The pawl raise automatically. If the wire is short size, the first gripper will not clamp automatically

Swing type pneumatic gripping mechanism

Conjugate cam drive gripper

If the gripper



Hand operated digital feeding
Hydraulic locking device for the

length
screwed sleeve of rear K-O and

hydraulic pressing device (optional)

Hand operated digital baffling

length(optional)

Hand operated digital adjustment

for the screwed sleeve of rear

knock out (optional)



Air clutch
system.Simple and convenient operating system.

Each station of rear knock out

Centralized compressed-air

device can be adjusted individually.

Packing and Shipping:



Oversee Exhibition:

