

Product Description:

Application territory:

Auto multi-station cold former is a specialized machine tool with high efficiency and automation among forging machinery.

Because of the advantage of cold former itself and the superiority of cold upsetting technique, the formers also are widely used in different national economic territories for producing fasteners and abnormal non-standard parts such as aviation, steamer, machiner, rail traffic, vehicle, motorcycle, sewing machine, construction, furniture, light industry and daily necessities, etc.

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| MODEL | RBF-84S |
| FORGING STATION(NO) | 4 |
| FORGING FORCE(KGS) | 60 |
| CUT-OFF DIA.(mm) | Ø10 |
| CUT-OFF LENGTH (mm) | 115 |
| OUTPUT RATE (pcs/min) | 120-180 |
| P.K.O STROKE(mm) | 18 |
| K.O.STROKE (mm) | 92 |
| MAIN RAM STROKE (mm) | 160 |
| MAIN MOTOR POWER(kw) | 22 |
| OVERALL DEMS.OF CUT OFF DIE | Ø50x50L |
| OVERALL DEMS.OF PUNCH DIE | Ø45x125L |
| OVERALL DEMS.OF MAIN DIE | Ø60x130L |
| DIE PITCH(mm) | 70 |
| APPROX.WEIGHT(T) | 14 |
| APPLICABIE BOLT DIA(mm) | 5-8 |
| SHANK LENGTH OF BLANK (mm) | 15-90 |