

Product Description:

Application territory:

Auto multi-station cold former is a specialized machine tool with high efficiency and automation among forging machinery.

Because of the advantage of cold former itself and the superiority of cold upsetting technique, the formers also are widely used in different national economic territories for producing fasteners and abnormal non-standard parts such as aviation, steamer, machiner, rail traffic, vehicle, motorcycle, sewing machine, construction, furniture, light industry and daily necessities, etc.

MODEL	RBF-84S
FORGING STATION(NO)	4
FORGING FORCE(KGS)	60
CUT-OFF DIA.(mm)	Ø10
CUT-OFF LENGTH (mm)	115
OUTPUT RATE (pcs/min)	120-180
P.K.O STROKE(mm)	18
K.O.STROKE (mm)	92
MAIN RAM STROKE (mm)	160
MAIN MOTOR POWER(kw)	22
OVERALL DEMS.OF CUT OFF DIE	Ø50x50L
OVERALL DEMS.OF PUNCH DIE	Ø45x125L
OVERALL DEMS.OF MAIN DIE	Ø60x130L
DIE PITCH(mm)	70
APPROX.WEIGHT(T)	14
APPLICABIE BOLT DIA(mm)	5-8
SHANK LENGTH OF BLANK (mm)	15-90