

**Formers:**

**Fomer**

Formers are used for forging various shapes of metal components. They are available in various sizes and configurations to suit different forging operations. The following table provides detailed specifications for various models of formers, including their dimensions, forging force, and stroke lengths.

MODEL	DBF-84s	DBF-104S	DBF-104L	DBF-134L	DBF-134L	DBF-134LL	DBF-164S	DBF-204L	DBF-254S
FORGING Station (NO)	4	4	4	4	4	4	4	4	4
FORGING FORCE (KGS)	60	80	80	120	120	120	210	350	430
Ø DIA. (mm)	Ø10	Ø12	Ø12	Ø15	Ø15	Ø15	Ø18	Ø23	Ø28
Ø DIA. (mm)	115	135	185	190	265	285	195	240	253
Ø DIA. (mm) (Ø DIA. / Ø DIA.)	120-180	90-140	80-130	75-110	50-80	50-80	70-100	55-80	40-70
P.K.O STROKE (mm)	18	20	30	40	40	40	40	46	40
K.O.STROKE (mm)	92	118	160	175	225	280	178	220	205
Ø DIA. STROKE (mm)	160	190	262	270	380	380	260	346	330
Ø DIA. (mm) (Ø DIA. / Ø DIA.)	22	30	30	37	37	37	55	75	90
Ø DIA. OF Ø DIA. Ø DIA.	Ø50x50L	Ø45x59L	Ø45x59L	Ø63x69L	Ø63x69L	Ø63x69L	Ø60x90L	Ø75x120L	Ø80x130L
Ø DIA. OF Ø DIA. Ø DIA.	Ø45x125L	Ø53x115L	Ø53x115L	Ø60x130L	Ø60x229L	Ø60x229L	Ø75x185L	Ø90x215L	Ø120x270L
Ø DIA. OF Ø DIA. Ø DIA.	Ø60x130L	Ø75x135L	Ø75x185L	Ø86x190L	Ø86x305L	Ø86x305L	Ø100x190L	Ø125x240L	Ø140x250L
Ø DIA. PITCH (mm)	70	90	94	110	110	110	120	140	160
APPROX.WEIGHT (T)	14	18	21	28	33	38	45	62	105
APPLICABLE Ø DIA. (mm)	5-8	6-10	6-10	8-12.7	8-12.7	8-12.7	10-16	12-20	14-25.4
Ø DIA. BLANK (mm)	15-90	15-110	20-152	20-160	40-220	75-262	20-160	25-200	Ø35-200Ø35-180

**View:**

