

Auto Multi-Station Cold Forging Fomer:

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The Auto Multi-Station Cold Forging Fomer is a highly efficient and versatile machine designed for the production of various cold-chamber forged components. It is capable of performing multiple operations such as blanking, punching, forming, and thread rolling, all in a single station. This multi-station design significantly reduces cycle times and increases production efficiency. The machine is equipped with a robust frame and a precision-ground spindle, ensuring high accuracy and consistent quality of the forged parts. It is suitable for a wide range of materials, including carbon steel, alloy steel, and stainless steel. The Auto Multi-Station Cold Forging Fomer is a cost-effective solution for high-volume production of cold-chamber forged components.

|                             | DBP-106S | DBP-136S | DBP-166S  | DBP-206S  |
|-----------------------------|----------|----------|-----------|-----------|
| Blanking stations (pcs)     | 6        | 6        | 6         | 6         |
| Punching stations (kgs)     | 110      | 140      | 230       | 390       |
| Blanking Dia. (mm.)         | Ø16      | Ø18      | Ø23       | Ø30       |
| Blanking length (mm.)       | 135      | 190      | 190       | 240       |
| Blanking length (mm./inch)  | 80-120   | 60-90    | 55-90     | 40-70     |
| P.K.O. stations (mm.)       | 35       | 50       | 45        | 46        |
| K.O.Troke (mm.)             | 118      | 175      | 178       | 220       |
| Blanking force (mm.)        | 190      | 270      | 274       | 346       |
| Blanking force (kw)         | 37       | 45       | 75        | 90        |
| Blanking diameter (mm.)     | Ø52x75L  | Ø67x69l  | Ø74x105l  | Ø85x120l  |
| Blanking diameter (mm.)     | Ø53x115l | Ø60x130l | Ø75x185l  | Ø90x215L  |
| Blanking diameter (mm.)     | Ø75x135l | Ø86x190l | Ø108x200l | Ø125x240L |
| Blanking force (mm.)        | 90       | 110      | 129       | 140       |
| Blanking force (t)          | 24       | 35       | 56        | 80        |
| Blanking diameter dia (mm.) | 6-10     | 8-12.7   | 10-16     | 12-20     |
| Blanking length (mm.)       | 15-110   | 20-160   | 20-160    | 25-200    |

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