

[illegible]

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[illegible]

fomers

formers

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MODEL	DBF-84s	DBF-104S	DBF-104L	DBF-134L	DBF-134L	DBF-134LL	DBF-164S	DBF-204L	DBF-254S
FORGING Station (NO)	4	4	4	4	4	4	4	4	4
FORGING FORCE (KGS)	60	80	80	120	120	120	210	350	430
□□□ DIA. (mm)	Ø10	Ø12	Ø12	Ø15	Ø15	Ø15	ø18	ø23	Ø28
□□□ □□□□□□ (mm)	115	135	185	190	265	285	195	240	253
□□□□□□□ □□□□ (□□□□ / □□□□)	120-180	90-140	80-130	75-110	50-80	50-80	70-100	55-80	40-70
P.K.O STROKE (mm)	18	20	30	40	40	40	40	46	40
K.O.STROKE (mm)	92	118	160	175	225	280	178	220	205
□□□□ □□□ STROKE (mm)	160	190	262	270	380	380	260	346	330
□□□□ □□□□□□□□□□ □□□□□□□□ (□□□□□□□□□)	22	30	30	37	37	37	55	75	90
□□□□□□ DEMS.OF □□□ □□□ □□□	Ø50x50L	Ø45x59L	Ø45x59L	Ø63x69L	Ø63x69L	Ø63x69L	Ø60x90L	Ø75x120L	Ø80x130L
□□□□□□ DEMS.OF □□□□ □□□	Ø45x125L	Ø53x115L	Ø53x115L	Ø60x130L	Ø60x229L	Ø60x229L	Ø75x185L	Ø90x215L	Ø120x270L
□□□□□□ DEMS.OF □□□□ □□□	Ø60x130L	Ø75x135L	Ø75x185L	Ø86x190L	Ø86x305L	Ø86x305L	Ø100x190L	Ø125x240L	Ø140x250L
□□□ PITCH (mm)	70	90	94	110	110	110	120	140	160
APPROX.WEIGHT (T)	14	18	21	28	33	38	45	62	105
APPLICABIE □□□□□□ DIA (mm)	5-8	6-10	6-10	8-12.7	8-12.7	8-12.7	10-16	12-20	14-25.4
□□□ □□□□□□□ □□□ BLANK (mm)	15-90	15-110	20-152	20-160	40-220	75-262	20-160	25-200	□□35-200□□35-180

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