



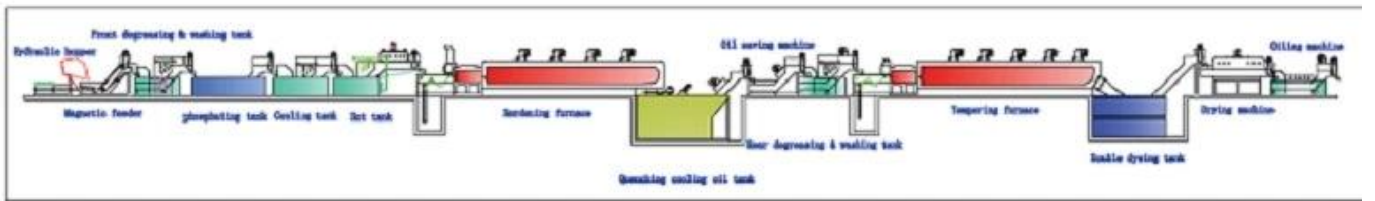




Shot blasting process: Shot blasting process is a surface treatment process, it is a process of cleaning and smoothing the surface of a workpiece by throwing a stream of abrasive grains at high speed. The process is carried out in a shot blasting chamber, which is equipped with a hopper for abrasive grains, a feeder, a rotating cylinder, and a blower. The workpiece is placed in the chamber and the abrasive grains are thrown at it from the feeder. The impact of the grains removes the surface contaminants and smooths the surface. The process is used for a wide range of applications, including the cleaning of castings, forgings, and machined parts.

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Shot blasting process parameters: Shot blasting process parameters include the type of abrasive grains, the size of the grains, the pressure of the air, the distance between the grains and the workpiece, the speed of the workpiece, and the temperature of the workpiece. The parameters are optimized based on the material of the workpiece and the desired surface finish. The parameters are typically measured in mm for the distance and speed, and in KGS / H for the pressure.

WZTG9-30 * 600 * 10	# 1	90	950	300 * 100 * 6000	120-150
WZTG9-40 * 600 * 10	# 2	120	950	400 * 100 * 6000	180-220
WZTG9-50 * 600 * 10	# 3	180	950	500 * 6000 * 100	250-300
WZTG9-60 * 600 * 10	# 4-1	220	950	600 * 100 * 6000	400-450
WZTG9-60 * 800 * 10	# 4-2	275	950	600 * 100 * 8000	450-500
WZTG9-80 * 600 * 10	# 5-1	275	950	800 * 100 * 6000	450-500
WZTG9-80 * 800 * 10	# 5-2	360	950	800 * 100 * 8000	650-750
WZTG9-80 * 1000 * 10	# 6	410	950	10000 * 800 * 100	900-1000
WZTG9-100 * 1000 * 10	# 7	500	950	1000 * 100 * 10000	1200-1300
WZTG9-120 * 1000 * 10	# 8	600	950	1200 * 100 * 10000	1400-1500
WZTG9-120 * 1350 * 10	# 9	950	950	1,200 * 13,500 * 100	1800-2000

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