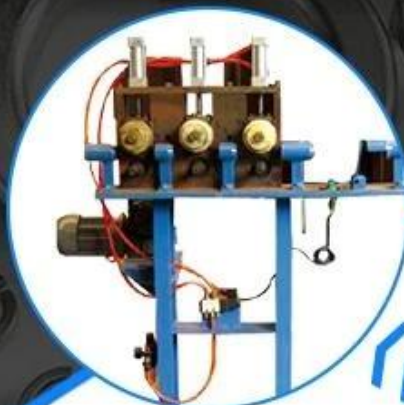




# SPRING WASHER MACHINE

Fast speed and high stability. High carbon steel with tensile strength of 1500–1700 can be used as material of spring washer.



Coil collection



Belt wire drawing machine



Cutting machine



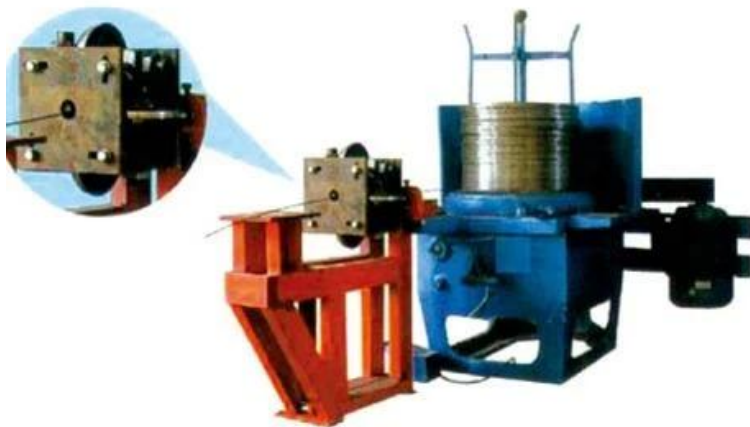
Coil machine

Professional ☒  
Good quality ☒  
Energy conservation ☒

# 20 YEARS

20 years of professional export





Belt Wire Drawing Machine



Die for Belt Wire Drawing



Coil machine



Coil Collection Machine

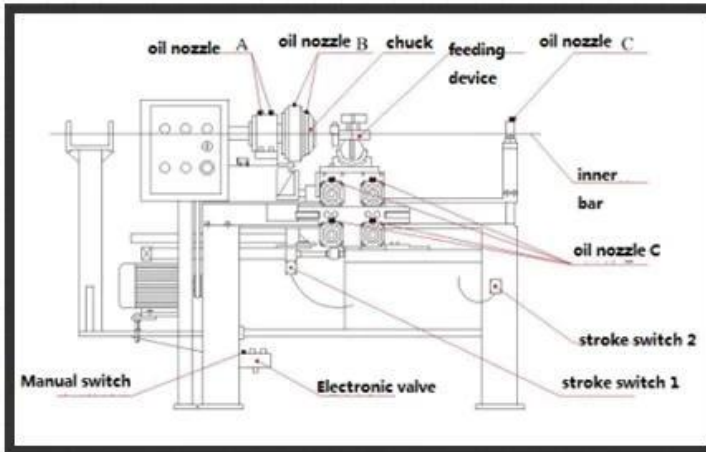


Cutting Machine



Washer Tempering Furnace

# MACHINE MAINTENANCE



## Coil machine daily maintenance:

- 1) Jaw chuck washes it once a month, add high temperature yellow oil (300°C) . Yellow oil see the photo
- 2) Jaw chuck need to add high temperature yellow oil (300°C ) every week.
- 3) every day clean the machine.



Coil machine



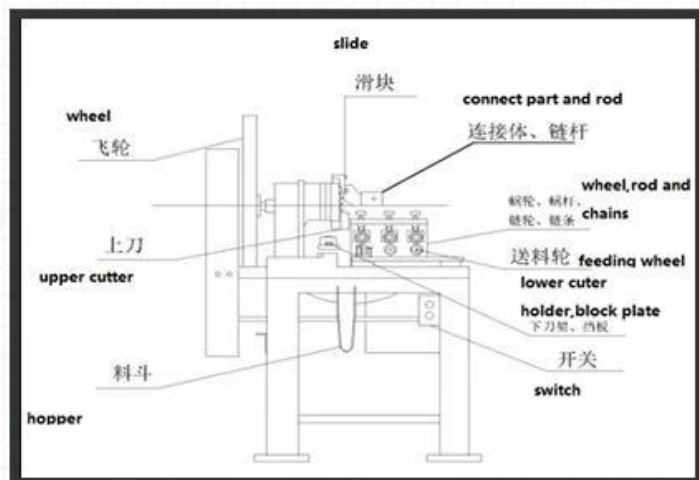
Leader wire



Yellow oil

## Cutting machine Maintenance:

1. slide, each support part, wheel, rod, chains, copper bush add oil two time per day (morning and noon.)
2. Each day clean the machine when off duty.



cutting machine

Item	Specification	Speed rpm	Dimension(L*W*H) mm	Weight/kg
Belt Wire Drawing Machine	Reel dia.:550			
	Reel dia.:350			
Coil machine	3-5mm(inner dia of final product)	1080	1380*600*950	400
	6mm(inner dia of final product)	1080	1600*650*950	450
	8-10mm(inner dia of final product)	720	1800*750*1350	750
	12-16mm(inner dia of final product)	518	1800*750*1350	1000
	18-22mm(inner dia of final product)	392	2000*1450*900	1200
	24-30mm(inner dia of final product)	262	2200*1000*1500	1600
	Above 33mm(inner dia of final product)	150	2600*1100*1780	2000
Coil collection machine	Below 12mm(inner dia of final product)			
	12-22mm(inner dia of final product)			
Cutting machine	3-5mm(inner dia of final product)	530	850*700*1250	300
	6-8mm(inner dia of final product)	368	1200*750*1350	450
	10-12mm(inner dia of final product)	296	1450*850*1500	600
	14-16mm(inner dia of final product)	213	1550*950*1580	1000
	18-20mm(inner dia of final product)	150	1650*1000*1600	1300
	22-30mm(inner dia of final product)	120	1850*1200*1600	1500
	above33mm(inner dia of final product)	70	2000*1500*2800	3000
Mould(round wire to belt wire) material Cr12Movz	150mm			
	200mm			
	150mm mould sheet			
	200mm mould sheet			

All specifications are subject to changes without prior notice



## ACCESSORIES

